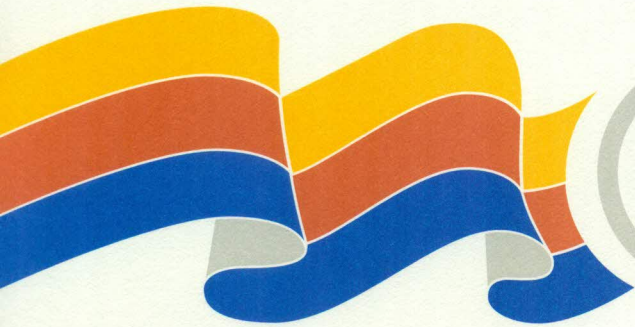


CERTIFICATE OF REGISTRATION



**Quality
System
Registrar**



Having been audited in accordance with requirements of

ISO 14001:2015

SRI Quality System Registrar, 300 Northpointe Circle, Seven Fields, Pennsylvania, 16046, USA, hereby grants to:

AK Steel Corporation

Registration of the management system at its location:

**Butler Works
210 Pittsburgh Road
Butler, Pennsylvania, 16001, USA**

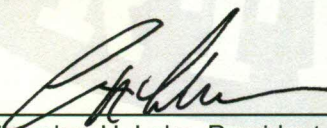
The conditions for maintaining this certificate of registration are set forth in the SRI registration agreements R20.3 and R20.4.

Scope of ISO 14001:2015 registration: "The Environmental Management System is applicable to all processing, maintenance, operational support activities, and administrative functions relating to environmental aspects as they pertain to the processing of electrical, stainless, and carbon flat rolled steel under the control of AK Steel Butler Works, Butler, Pennsylvania as those boundaries are noted on the facility map. Excluded from the scope are the natural gas well development and operations managed by XTO Corporation through AK Steel Corporate Contract."

Initial SRI registration date: January 23, 2003

Current registration period: January 20, 2021 through January 19, 2024

Signed for SRI:


Christopher H. Lake, President & COO

Release Date: January 20, 2021
Certificate Number: 021001
Registration Number: 0526-04



CERTIFICATE OF REGISTRATION



**Quality
System
Registrar**



Having been audited in accordance with requirements of

ISO 14001:2015

SRI Quality System Registrar, 300 Northpointe Circle, Seven Fields, Pennsylvania, 16046, USA, hereby grants to:

AK Steel Corporation

Registration of the management system at its location:

**Coshocton Works
17400 State Route 16
Coshocton, Ohio, 43812, USA**

The conditions for maintaining this certificate of registration are set forth in the SRI registration agreements R20.3 and R20.4.

Scope of ISO 14001:2015 registration: "The AK Steel EMS applies to all on-site activities under the control of AK Steel Coshocton, including applicable processing, maintenance, and administrative functions relating to environmental aspects as they pertain to the processing of stainless flat rolled steel."

Initial SRI registration date: February 3, 2003

Current registration period: January 31, 2021 through January 30, 2024

Signed for SRI:


Christopher H. Lake, President & COO

Release Date: January 31, 2021
Certificate Number: 021015
Registration Number: 0526-07



CERTIFICATE OF REGISTRATION



Having been audited in accordance with requirements of

ISO 14001:2015

SRI Quality System Registrar, 300 Northpointe Circle, Seven Fields, Pennsylvania, 16046, USA, hereby grants to:

AK Steel Corporation

Registration of the management system at its location:

**Dearborn Works
4001 Miller Road
Dearborn, Michigan, 48120, USA**

The conditions for maintaining this certificate of registration are set forth in the SRI registration agreements R20.3 and R20.4.

Scope of ISO 14001:2015 registration: "The AK Steel Dearborn Works Environmental Management System applies to all on-site environmental activities related to iron making, steel making, and finishing operations for the manufacture and supply of hot-rolled, cold-rolled, galvanized, galvaneal, and carbon steel sheet products under the control of AK Steel, including applicable processing, maintenance, and administrative functions relating to environmental aspects. Excluded in this scope are any practice and procedure references that do not apply to environmental aspects or the management of the EMS. Such references might include Safety and Quality issued documents, which may be necessary for the completion of a specific job or task, but do not necessarily apply to the environmental aspects of the job or task. Also excluded are activities located on property owned by Ford Motor Company."

Initial SRI registration date: November 17, 2015

Current registration period: November 17, 2018 through November 16, 2021

Signed for SRI:


Christopher H. Lake, President & COO

Release Date: November 17, 2018
Certificate Number: 019331
Registration Number: 0526-10



CERTIFICATE OF REGISTRATION



**Quality
System
Registrar**



Having been audited in accordance with requirements of

ISO 14001:2015

SRI Quality System Registrar, 300 Northpointe Circle, Seven Fields, Pennsylvania, 16046, USA, hereby grants to:

AK Steel Corporation

Registration of the management system at its location:

**Mansfield Works
913 Bowman Street
Mansfield, Ohio, 44903, USA**

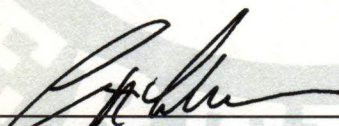
The conditions for maintaining this certificate of registration are set forth in the SRI registration agreements R20.3 and R20.4.

Scope of ISO 14001:2015 registration: "The AK Steel EMS applies to all on site activities under the control of AK Steel, including applicable processing, maintenance, and administrative functions, related to environmental aspects, as they pertain to the processing of carbon, electrical and stainless steels."

Initial SRI registration date: December 11, 2002

Current registration period: October 2, 2020 through August 10, 2023

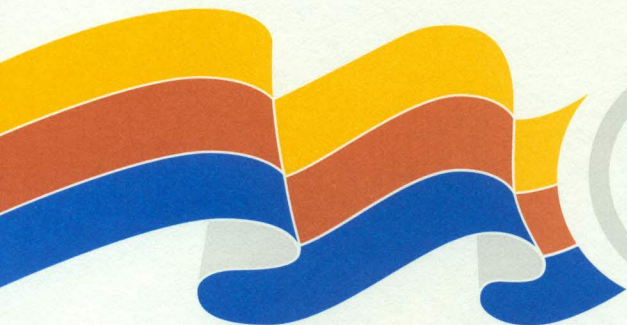
Signed for SRI:


Christopher H. Lake, President & COO

Release Date: October 2, 2020
Certificate Number: 020719
Registration Number: 0526-05



CERTIFICATE OF REGISTRATION



**Quality
System
Registrar**



Having been audited in accordance with requirements of

ISO 14001:2015

SRI Quality System Registrar, 300 Northpointe Circle, Seven Fields, Pennsylvania, 16046, USA, hereby grants to:

AK Steel Corporation

Registration of the management system at its location:

**Middletown Works
1801 Crawford Street
Middletown, Ohio, 45044, USA**

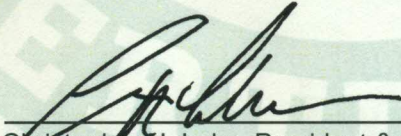
The conditions for maintaining this certificate of registration are set forth in the SRI registration agreements R20.3 and R20.4.

Scope of ISO 14001:2015 registration: "Environmental activities related to coke making, iron making, steel making and finishing operations for the manufacture and supply of hot-rolled, cold-rolled, galvanized, electrogalvanized, aluminized, carbon steel sheet products, and aluminized stainless steel products. Excluded are all activities located south of Oxford State Road."

Initial SRI registration date: October 17, 2002

Current registration period: February 19, 2019 through February 18, 2022

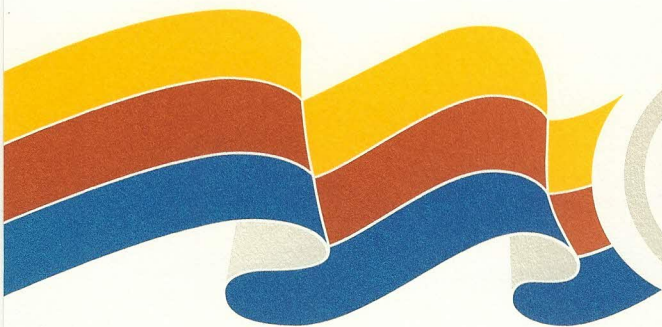
Signed for SRI:


Christopher H. Lake, President & COO

Release Date: February 19, 2019
Certificate Number: 019535
Registration Number: 0526-01



CERTIFICATE OF REGISTRATION



**Quality
System
Registrar**



Having been audited in accordance with requirements of

ISO 14001:2015

SRI Quality System Registrar, 300 Northpointe Circle, Seven Fields, Pennsylvania, 16046, USA, hereby grants to:

AK Steel Corporation

Registration of the management system at its location:

**Rockport Works
6500 North U. S. Highway 231
Rockport, Indiana, 47635, USA**

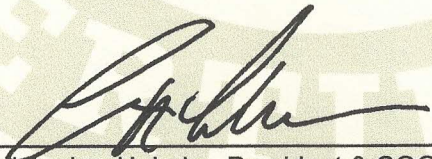
The conditions for maintaining this certificate of registration are set forth in the SRI registration agreements R20.3 and R20.4.

Scope of ISO 14001:2015 registration: "All on-site activities under the control of AK Steel Rockport Works, including applicable processing, maintenance, and administrative functions relating to environmental aspects as they pertain to the processing and finishing of carbon and stainless flat rolled sheet steel."

Initial SRI registration date: April 18, 2002

Current registration period: April 15, 2020 through April 14, 2023

Signed for SRI:


Christopher H. Lake, President & COO

Release Date: April 15, 2020
Certificate Number: 020375
Registration Number: 0526-03



CERTIFICATE OF REGISTRATION



**Quality
System
Registrar**



Having been audited in accordance with requirements of

ISO 14001:2015

SRI Quality System Registrar, 300 Northpointe Circle, Seven Fields, Pennsylvania, 16046, USA, hereby grants to:

AK Steel Corporation

Registration of the management system at its location:

**Zanesville Works
1724 Linden Avenue
Zanesville, Ohio, 43701, USA**

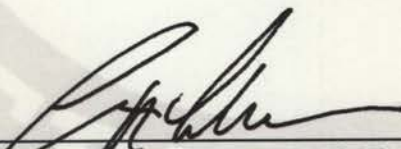
The conditions for maintaining this certificate of registration are set forth in the SRI registration agreements R20.3 and R20.4.

Scope of ISO 14001:2015 registration: "Environmental services for processing and finishing of silica and stainless flat rolled sheet steel."

Initial SRI registration date: October 22, 2002

Current registration period: January 13, 2021 through October 18, 2023

Signed for SRI:


Christopher H. Lake, President & COO

Release Date: January 13, 2021
Certificate Number: 021018
Registration Number: 0526-06

